

“Stay Connected” with



Liquid Tight Cordgrips

a PennEngineering® Company

Heyco® Liquid Tight Cordgrips Torque Chart

Heyco®-Tite LTCG and SCG

Hub Style	Lock Nut		Sealing Nut	
	in. lbs.	Nm	in. lbs.	Nm
NPT 1/4 Pg 7 M12	15 - 20	1,7 - 2,3	25 - 30	2,8 - 3,4
SCG 500	-	-		
NPT 3/8 Pg 9 M16	33 - 38	3,7 - 4,3	33 - 38	3,7 - 4,3
SCG 625	-	-		
Pg 11 SCG 750	40 - 45	4,5 - 5,1	55 - 65	6,2 - 7,3
NPT 1/2 Pg 13.5 M20	40 - 45	4,5 - 5,1	50 - 55	5,6 - 6,2
SCG 875	-	-		
NPT LL 1/2 Pg 16	40 - 45 100	4,5 - 5,1 11,3	70	7,9
SCG 1000	-	-		
NPT 3/4 Pg 21 M25	75 - 80	8,5 - 9,0	80 - 85	9,0 - 9,6
SCG 1.093 SCG 1.125	-	-		
NPT 1 Pg 29 M32	75 - 80	8,5 - 9,0	100 - 110	11,3 - 12,4
SCG 1.250 SCG 1.375	-	-		
NPT 1-1/4 Pg 36 M40	125 - 135	14,1 - 15,3	145-155	16,4 - 17,5
SCG 1.500 SCG 1.750	-	-		
NPT 1-1/2 Pg 42 M50	255	28,8	188	21,2
SCG 2.000	-	-		
NPT 2 Pg 48 M63	300	33,9	255	28,8
SCG 2.375	-	-		

Original Series-35 LTF

Hub Style	Lock Nut		Sealing Nut	
	in. lbs.	Nm	in. lbs.	Nm
Pg 7	35	4,0	25	2,8
NPT 3/8 Pg 9	40	4,5	40	4,5
Pg 11	45	5,1	65	7,3
NPT 1/2 Pg 13.5	80	9,0	80	9,0
NPT LL 1/2 Pg 16	80 124	9,0 14,0	120	13,6
NPT 3/4 Pg 21	169	19,1	130	14,7
NPT 1 Pg 29	200 - 225 225	22,6 - 25,4 25,4	225 - 250 275	25,4 - 28,2 31,1

Expanded Torque Charts are available on our website.
Visit www.Heyco.com and click on Full Line Catalog.

