

Heyco® Steel Cordgrips Torque Chart

Assembly Torque for Stainless Steel Cordgrips

Description	Seal Nut in-lbs	Assembly Torque	
		Lock Nut & Hub in-lbs	
RSSCG 1/4 NPT	50	Only NPT Thread Hole	33
RSSCG PG 7		Other threads & ALL through holes	20
RSSCG M12			
SSCG 1/4 NPT	50	Only NPT Thread Hole	33
SSCG PG 7		Other threads & ALL through holes	20
SSCG M12			
RSSCG 3/8 NPT	67	Only NPT Thread Hole	51
RSSCG PG 9		Other threads & ALL through holes	38
RSSCG M16			
SSCG 3/8 NPT	67	Only NPT Thread Hole	51
SSCG PG 9		Other threads & ALL through holes	38
SSCG M16			
RSSCG 1/2 NPT	120	Only NPT Thread Hole	80
RSSCG PG 13,5		Other threads & ALL through holes	45
RSSCG M20			
SSCG 1/2 NPT	120	Only NPT Thread Hole	80
SSCG PG 13,5		Other threads & ALL through holes	45
SSCG M20			
RSSCG LL 1/2 NPT	213	Only NPT Thread Hole	80
RSSCG PG 16		Other threads & ALL through holes	45
RSSCG LL M20			
SSCG LL 1/2 NPT	213	Only NPT Thread Hole	80
SSCG PG 16		Other threads & ALL through holes	45
SSCG LL M20			
RSSCG 3/4 NPT	249	Only NPT Thread Hole	100
RSSCG PG 21		Other threads & ALL through holes	80
RSSCG M25			
SSCG 3/4 NPT	249	Only NPT Thread Hole	100
SSCG PG 21		Other threads & ALL through holes	80
SSCG M25			
RSSCG 1 NPT	283	Only NPT Thread Hole	100
RSSCG PG 29		Other threads & ALL through holes	80
RSSCG M32			
SSCG 1 NPT	396	Only NPT Thread Hole	100
SSCG PG 29		Other threads & ALL through holes	80
SSCG M32			
SSCG 1-1/4 NPT & RSSCG 1-1/4 NPT	600-625		208
SSCG 1-1/2 NPT & RSSCG 1-1/2 NPT	675-700		240
SSCG 2 NPT	950-1000		240
RSSCG 2 NPT	1200-1250		240