

## Heyco® Nylon Liquid Tight Threaded Plugs Torque chart

| NPT threads require thread sealant |           |
|------------------------------------|-----------|
| Plug Size                          | Torque    |
| 1/4 NPT                            | 20in-lbs  |
| PG 7                               |           |
| M12                                |           |
| 3/8 NPT                            | 38in-lbs  |
| PG 9                               |           |
| M16                                |           |
| 1/2 NPT                            | 45in-lbs  |
| PG 13.5                            |           |
| M20                                |           |
| 3/4 NPT                            | 80in-lbs  |
| PG 21                              |           |
| 1 NPT                              | 100in-lbs |
| PG 29                              |           |
| M32                                |           |
| 1-1/4 NPT                          | 170in-lbs |
| PG 36                              |           |
| M40                                |           |

Due to variations in thread tapers, materials, manufacturing tolerances and thread sealants, torque values are provided as a guideline only. We recommend you determine the actual torque empirically, testing for your specific application.