

## Heyco® Aluminum Cordgrips Torque Chart

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### Assembly Torque for Heyco-Tite Aluminum Liquid Tight Cordgrips

Trade Size	Seal Nut (in-lbs)
NPT 1/4	175
NPT 3/8	200
NPT 1/2	300
NPT 3/4	500
NPT 1	700
NPT 1-1/4	1000
NPT 1-1/2	1200
NPT 2	1600
NPT 2-1/2	1600
NPT 3	1600

Lock Nuts : Hand tighten then tighten an additional 1/4 turn.